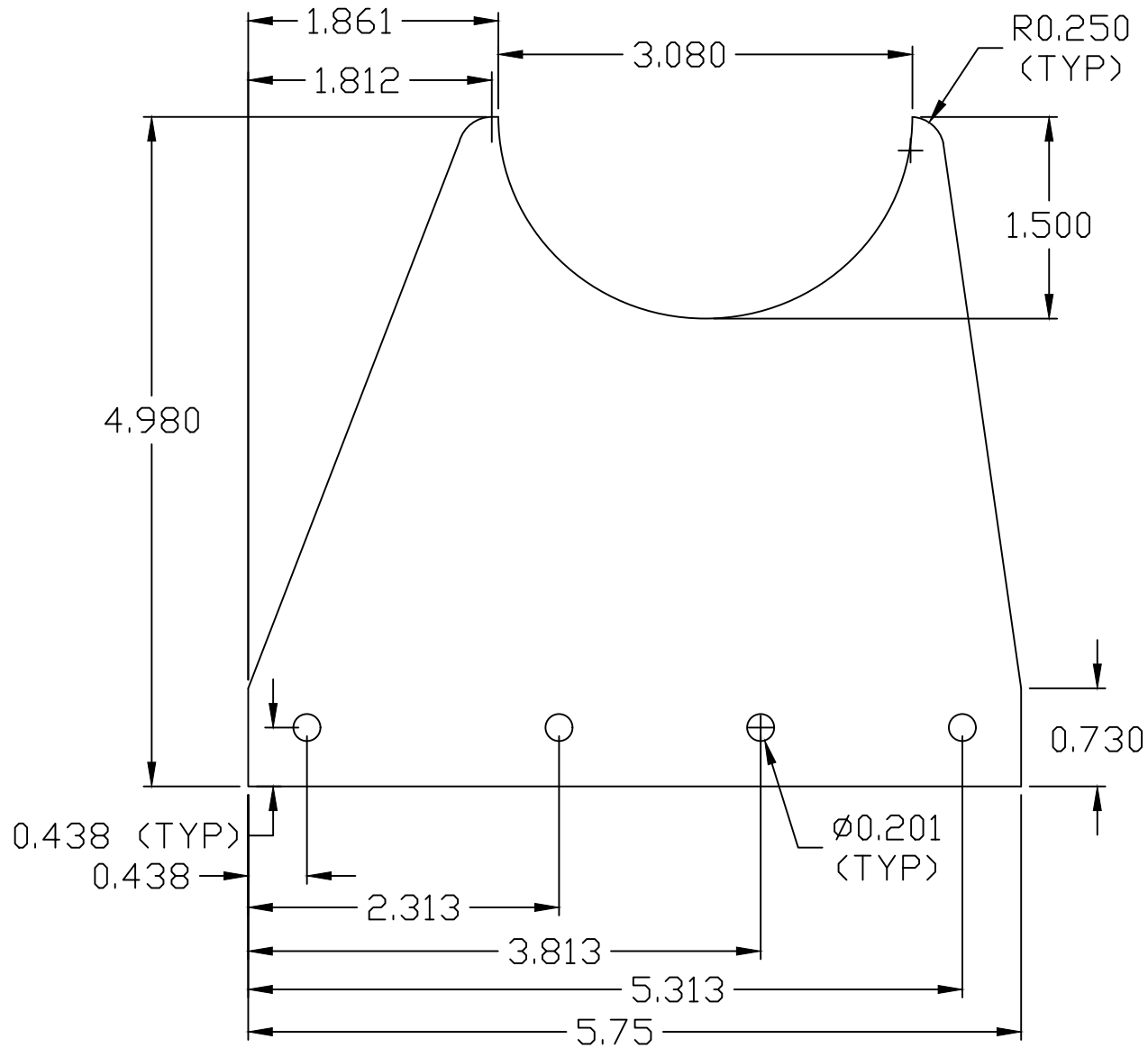
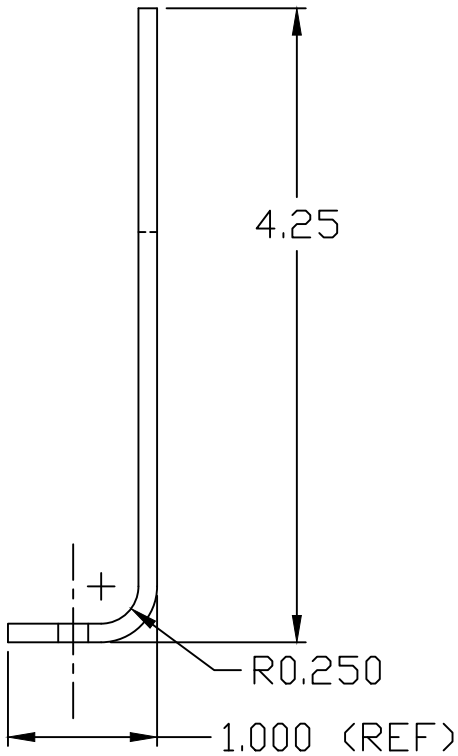
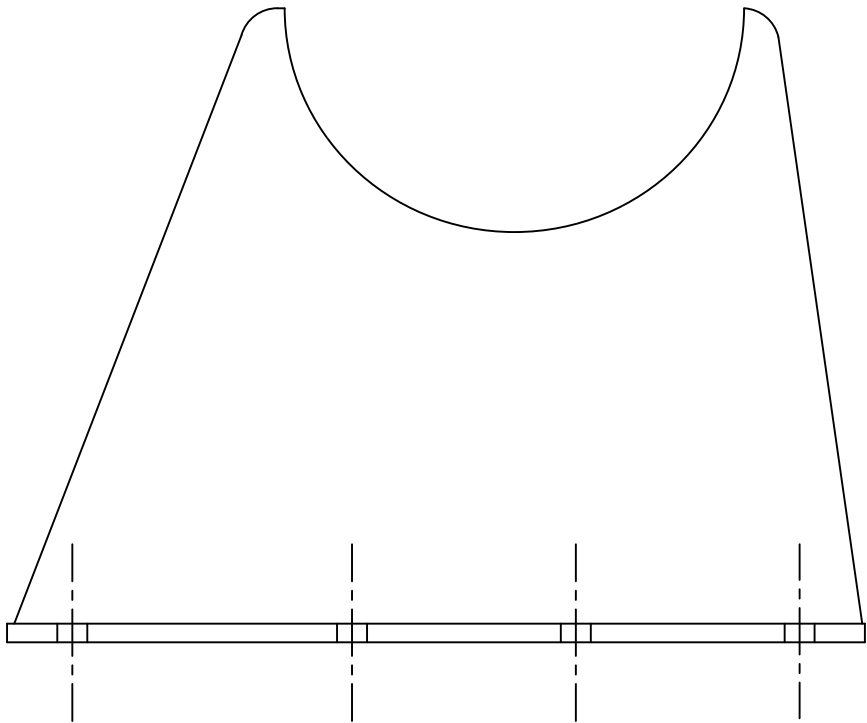
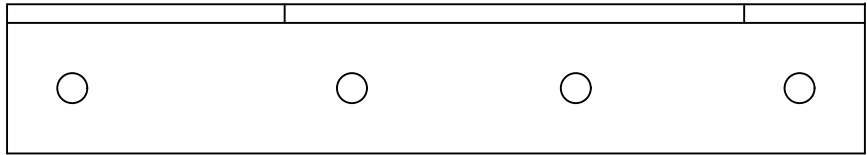


MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
SURFACE FINISH 125

SHEET	REV	ECO	DATE	DESCRIPTION	BY	APR	CHK
1,2	A		07/23/2002	ADDED FLAT PATTERNS FOR -1/-2 SUPPORTS	GP	GP	LS
1,3	B		10/26/2012	ADDED SHT 3 & 4, -3, -4, -11, -12, -13	DGW		



-1 SUPPORT ANGLE

BREAK ALL SHARP EDGES

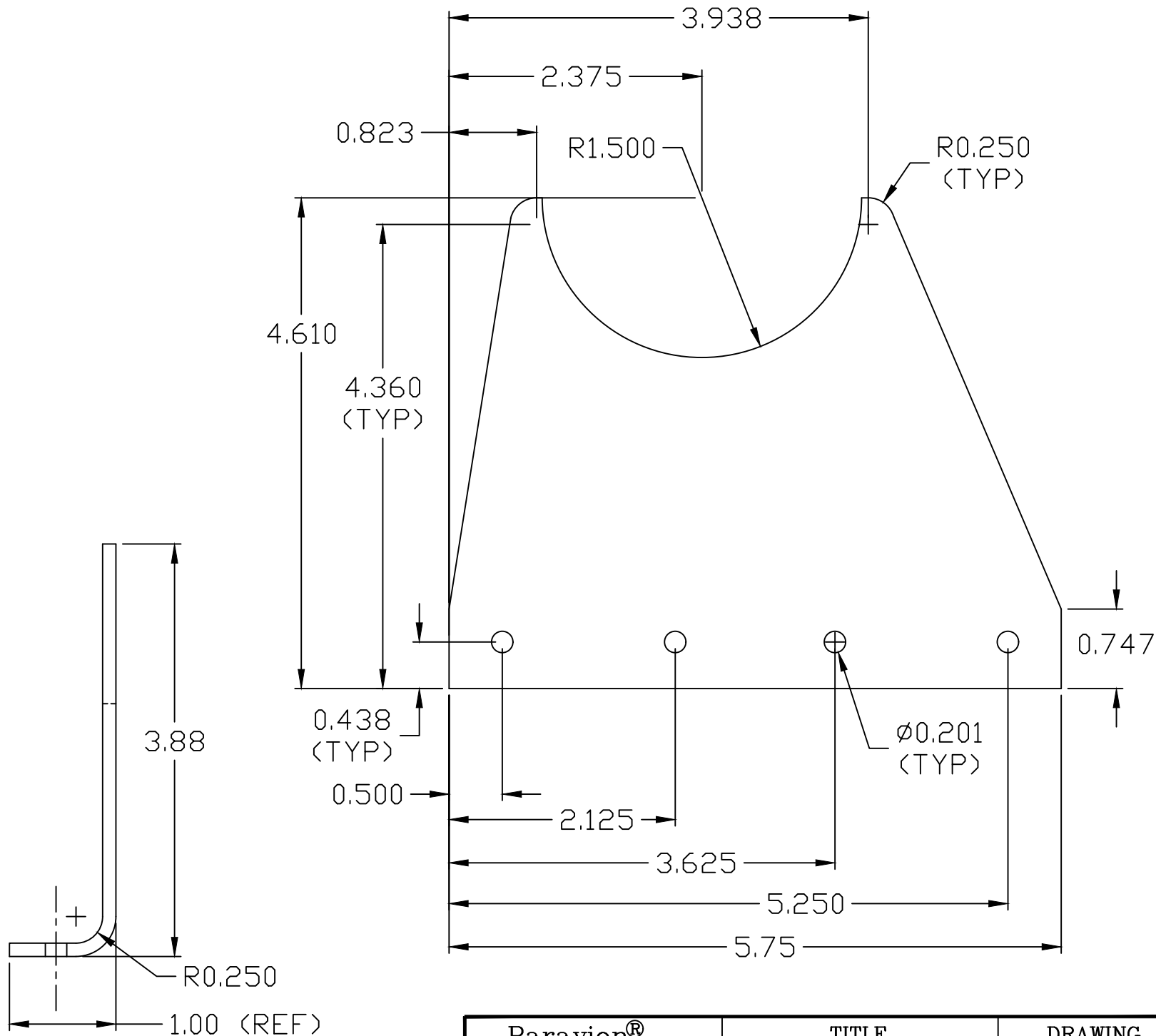
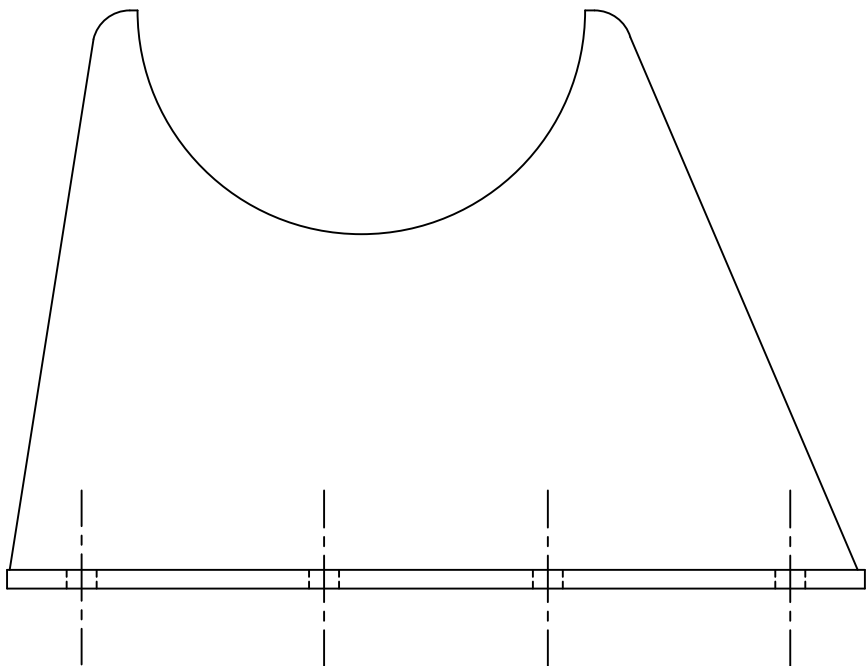
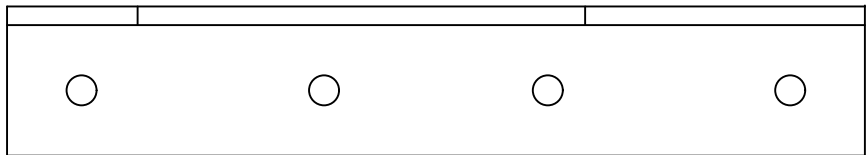
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PROTO

N/C

Paravion® Technology Inc.		TITLE SUPPORT ANGLE		DRAWING NO. C182IR-1120	
DIMENSIONS IN INCHES TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1° THREADS: INTERNAL=CLASS 2B EXTERNAL=CLASS 2A		DRAWN BY RHSM	APRVD. BY REB	CHK'D BY LS	DATE 02/26/97
DO NOT SCALE DRAWING		REV B		ECO	
© 2001 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.		SHEET 1 OF 4			

MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
SURFACE FINISH $\sqrt{125}$



-2 SUPPORT ANGLE

BREAK ALL SHARP EDGES

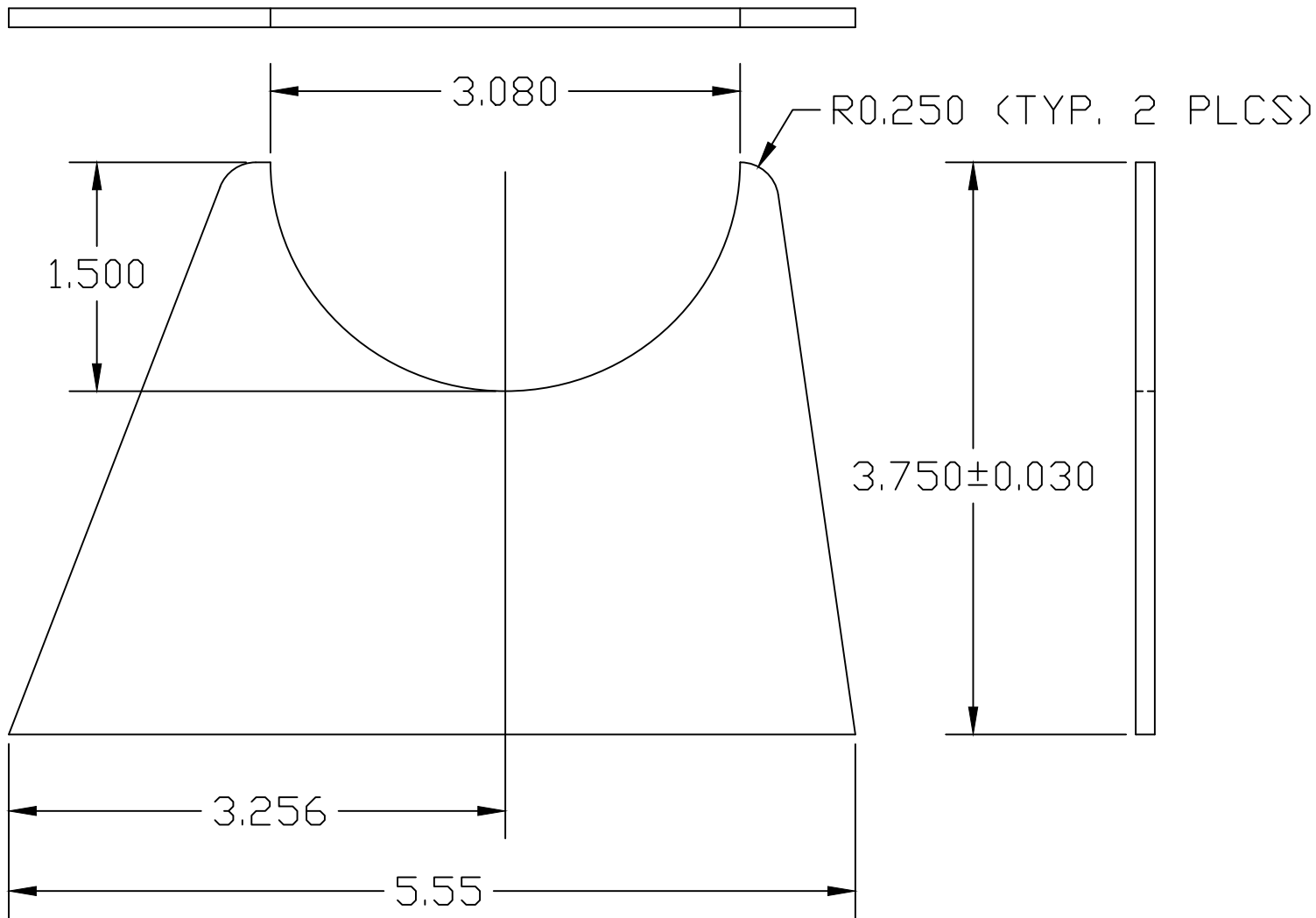
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PROTO

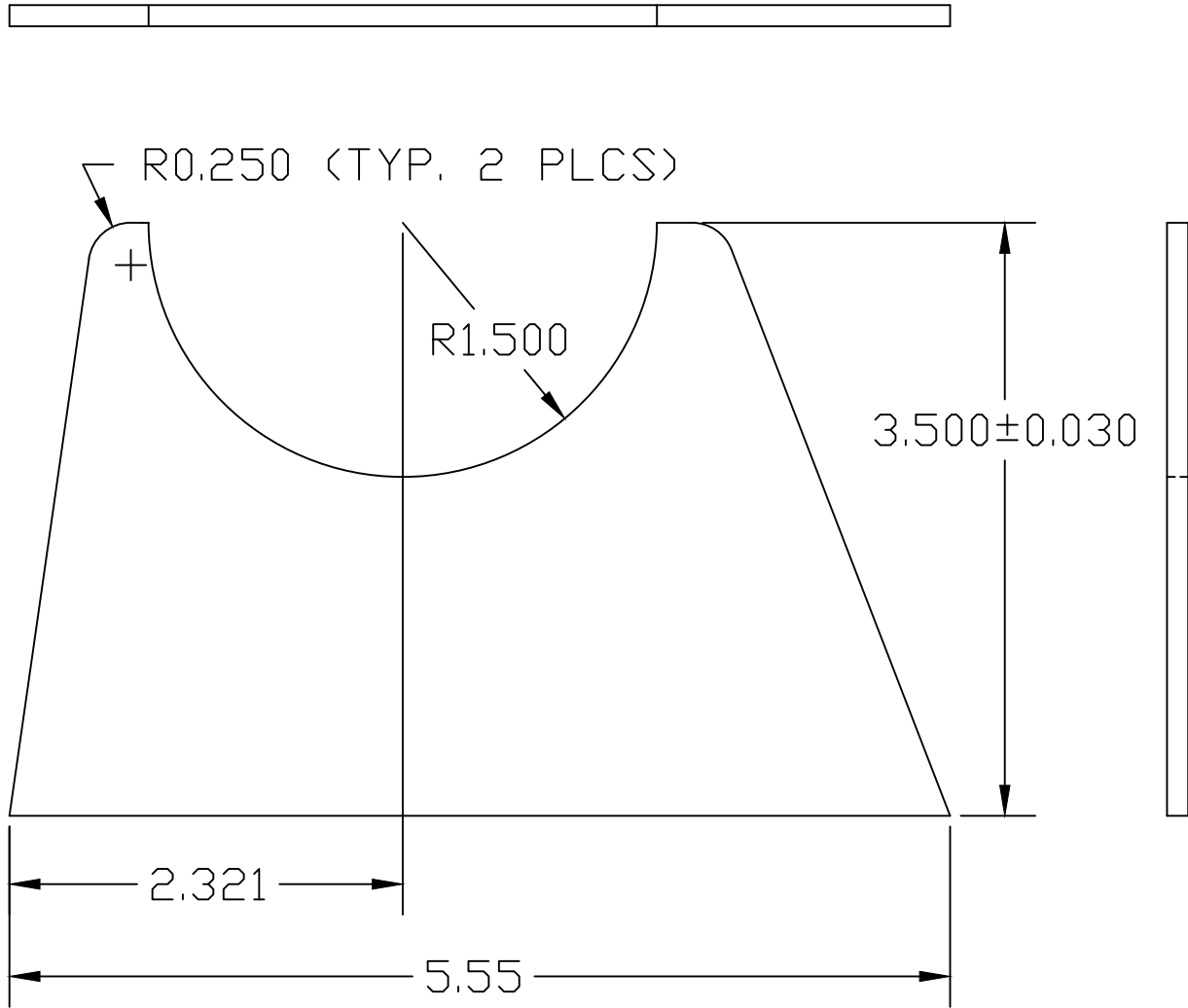
N/C

Paravion® ✓Technology Inc.		TITLE SUPPORT ANGLE				DRAWING NO. C182IR-1120	
DIMENSIONS IN INCHES							
TOLERANCES EXCEPT WHERE NOTED:		DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
.X = ± .1		RHSM	REB	LS	02/26/97	B	
.XX = ± .05		ECO					
.XXX = ± .010		DO NOT SCALE DRAWING				SHEET 2 OF 4	
ANGLES = ± 1°							
THREADS:		© 2001 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					
INTERNAL=CLASS 2B							
EXTERNAL=CLASS 2A							

MATERIAL: 6061-T6 QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
SURFACE FINISH 125✓



-3 PLATE

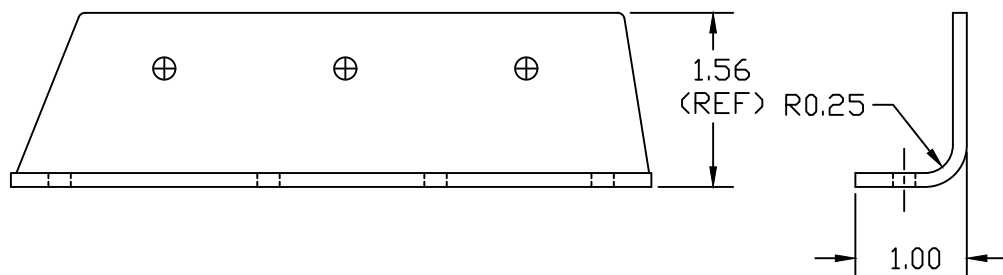
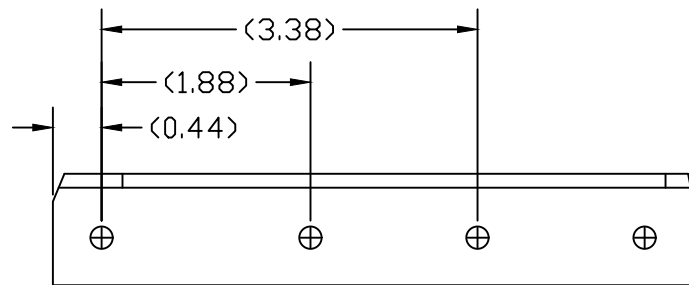


-4 PLATE

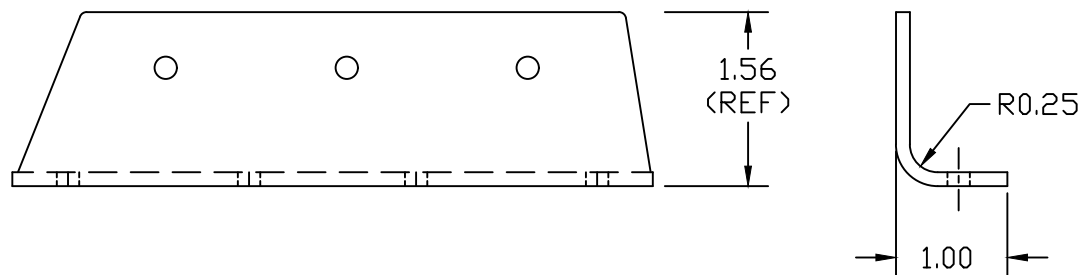
BREAK ALL SHARP EDGES

<div>ParavionTM ✓Technology Inc.</div>	TITLE		DRAWING NO.			
	SUPPORT ANGLE		C182IR-1120			
DIMENSIONS IN INCHES						
TOLERANCES EXCEPT WHERE NOTED: .X = ± .1 .XX = ± .05 .XXX = ± .010 ANGLES = ± 1°	DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO
	RHSM	REB	LS	02/26/97	B	
	DO NOT SCALE DRAWING				SHEET 3 OF 4	
	© 1996 PARAVION TECH., INC. PARAVION IS A TRADEMARK OF PARAVION TECHNOLOGY, INC.					

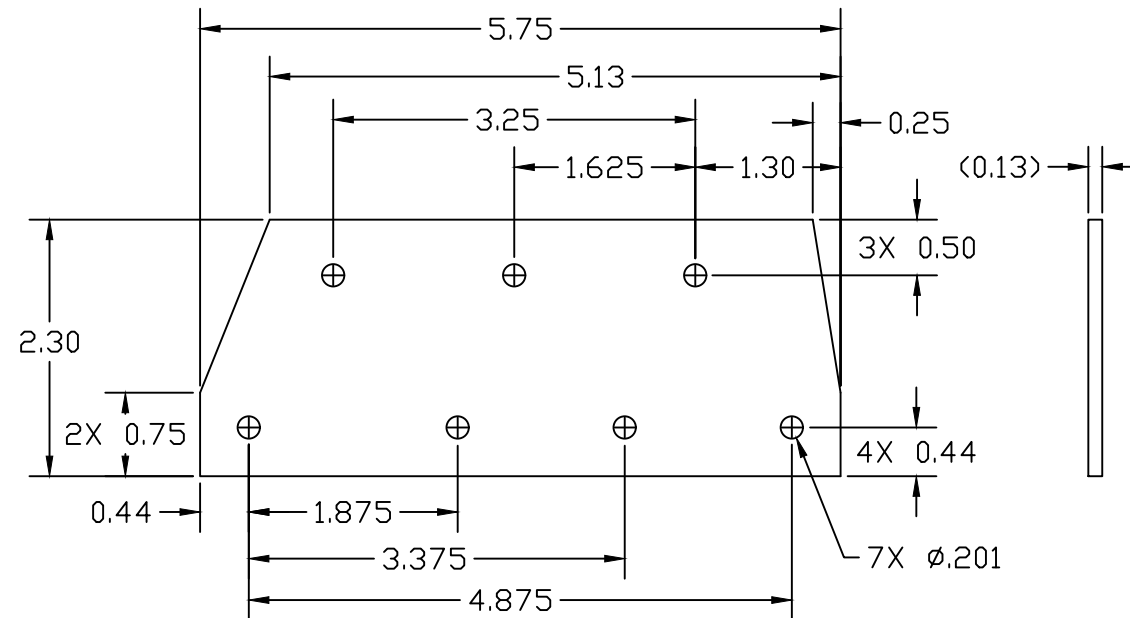
MATERIAL: AL 6061-T6 PER QQ-A-250/11 AMS 4027
STOCK: 0.125 SHEET
FINISH: BLACK POLYURETHANE POWDER COAT HB FULLER CO. IF-2723
ALT: FLAT BLACK ENAMEL
SURFACE FINISH $\sqrt{125}$



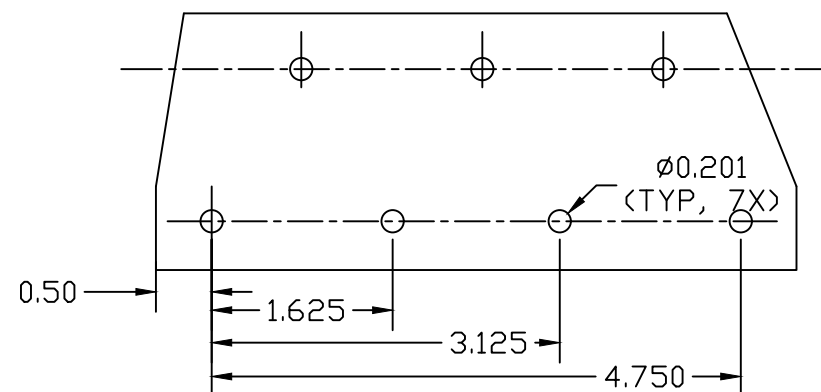
-11 ANGLE



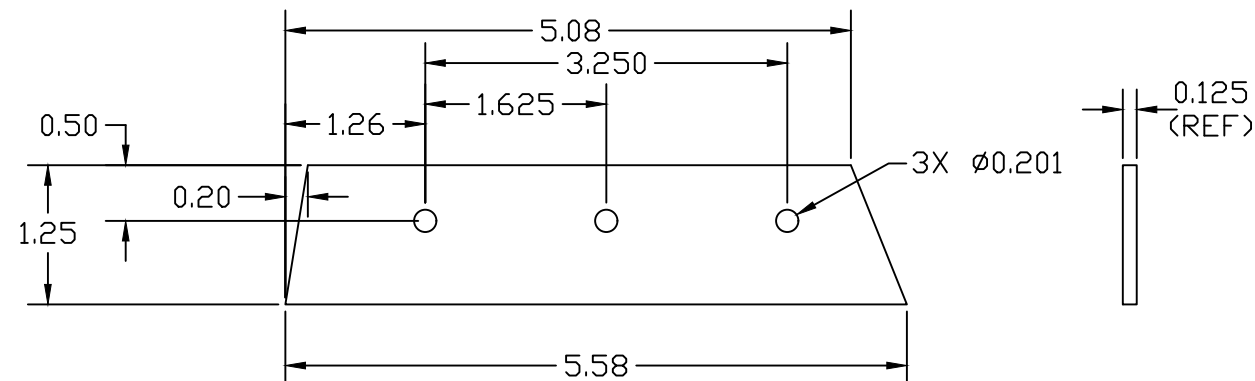
-12 ANGLE



FLAT PATTERN, -11 ANGLE



FLAT PATTERN, -12 ANGLE
SAME AS -1 EXCEPT HOLE PATTERN AS SHOWN



-13 SHIM

BREAK ALL SHARP EDGES

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PROTO

N/C

Paravion® Inc.
Technology

DIMENSIONS IN INCHES
TOLERANCES EXCEPT
WHERE NOTED:

.X = $\pm .1$
.XX = $\pm .05$
.XXX = $\pm .010$
ANGLES = $\pm 1^\circ$

THREADS:
INTERNAL=CLASS 2B
EXTERNAL=CLASS 2A

TITLE				DRAWING NO.			
SUPPORT ANGLE				C182IR-1120			
DRAWN BY	APRVD. BY	CHK'D BY	DATE	REV	ECO		
RHSN	REB	LS	02/06/97	B			
ECO							
DO NOT SCALE DRAWING				SHEET			
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